Preparation

## Part Number: PT413-35240 "TRD SPORT, TRD OFF-ROAD" Part Number: PT413-35250 "SR5"

#### **Kit Contents**

Item#	Quantity Reqd.	Description
1	1	Illuminated Logo
2	1	Harness
3	5	Wire Ties
4	2	Foam Pads

## **Hardware Bag Contents**

Item#	Quantity Reqd.	Description
1		

## Additional Items Required For Installation

Item#	Quantity Reqd.	Description
1		

#### Conflicts

#### Recommended Tools

Personal & Vehicle Protection	Notes	
Special Tools	Notes	
<b>Installation Tools</b>	Notes	
Lint Free Wipes		
Ratchet		
Socket	10 mm	
Cutters		
Panel Clip Tool		
<b>Special Chemicals</b>	Notes	

## General Applicability

MY24 and newer Tacoma vehicles

## Recommended Sequence of Application

Item #	Accessory
1	

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		

# Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



7 <u>REGULATORY MARK:</u> This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

\*Mandatory

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**TOYOTA** Procedure

TACOMA, HV

2024-

# **EXTERIOR EMBLEM**

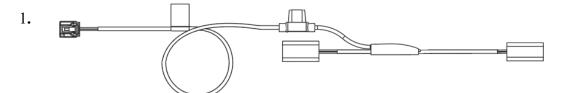
**KIT CONTENTS:** 

1. Harness

2. Illuminated Logo

**3. Wire Ties (5)** 

4. Foam Pads (2)





Attention!

Logos are meant for specific grilles:

PT413-35240 - TRD SPORT, TRD OFF ROAD PT413-35250 - SR5



4.



TOOLS:

1. Ratchet

2. Socket

3. Cutters

4. Panel Tool

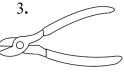
5. Lint Free Cloth

1.

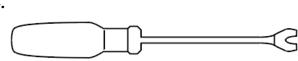


2.

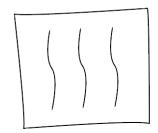


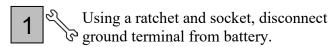


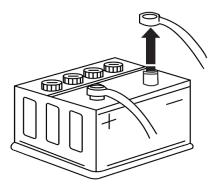
4.



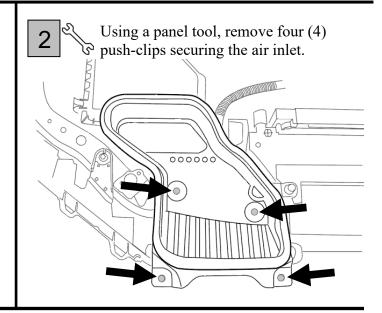
5.



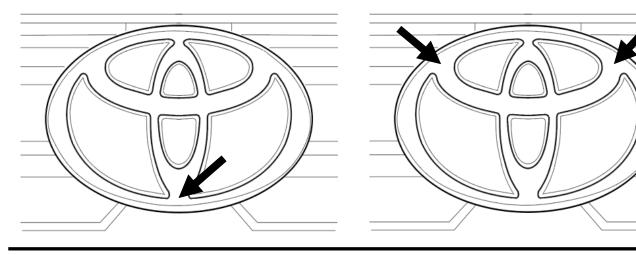




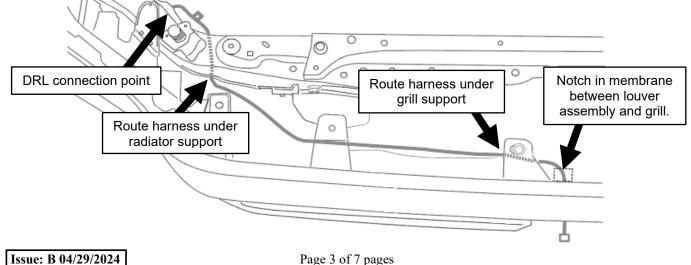
Caution: Shock hazard present



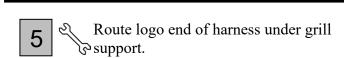
Use panel tool to disengage bottom clip. Pull logo forward from bottom to disengage top clips. Using a lint free cloth, thoroughly wipe logo area.



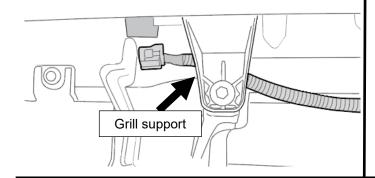
This is an overview of the harness routing. Routing will start at the badge connector end. and harness layout will move toward the right-side daytime running light or DRL.

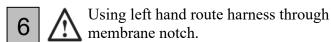


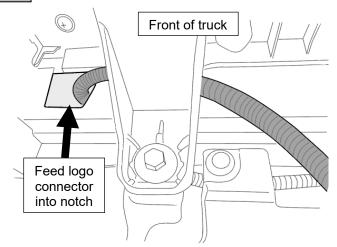
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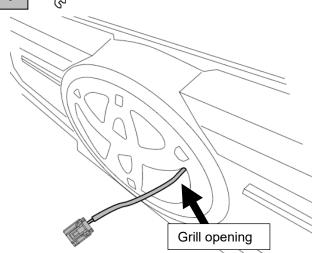
Front of truck



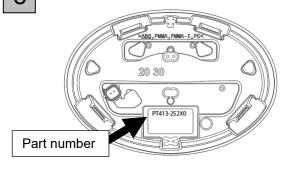




7 Grasp with right hand and pull through.



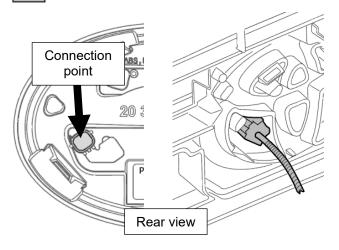
8 Verify correct part number.



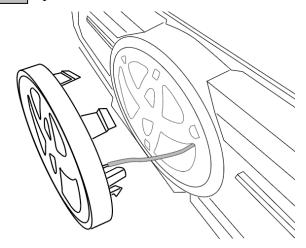
Attention! Logos are meant for specific grilles:

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9 Locate connection point on logo and connect to harness.



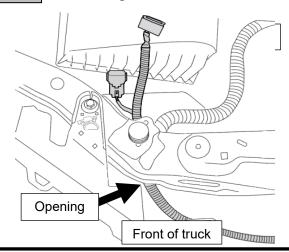
With harness connected, snap logo into place.



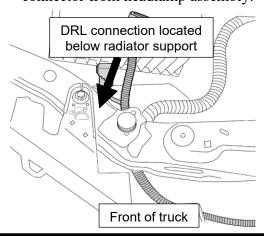
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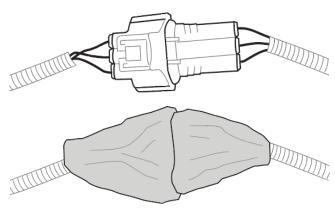
Route harness under radiator support towards right DRL.



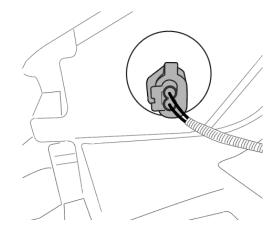
Locate DRL 3-pin connector on right-side of headlight housing. Detach DRL connector from headlamp assembly.



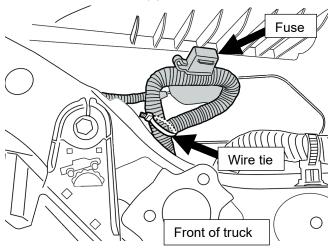
Connect DRL connector to illuminated logo harness. Wrap with two (2) foam pads covering any visible wire.



Connect the other end of the illuminated logo wiring harness to the DRL.

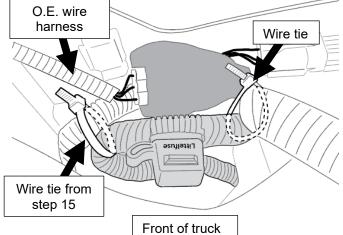


Bundle excess harness together, orientating the fuse upwards. Secure with one (1) wire tie. Trim excess.



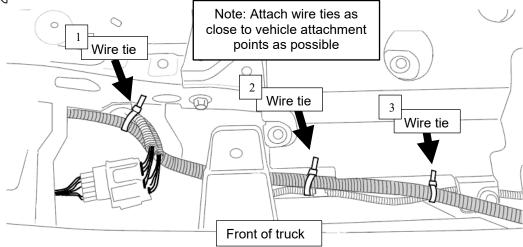
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Secure bundle with one (1) wire tie making sure fuse is at the top. Tuck connections under the bundle. Trim excess.

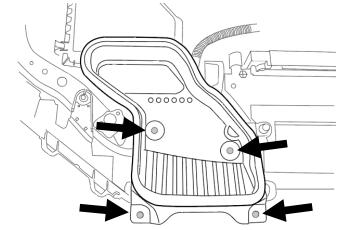


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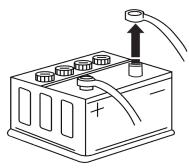
Secure harness with three (3) wire ties along vehicle harness in the order shown below. Trim excess.



Reinstall four (4) push-clips removed in step two.



Using a ratchet and socket, connect ground terminal to battery.



7 Tighten screw on battery terminal to 5.4Nm (48in-lb)



Caution: Shock hazard present

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**EXTERIOR EMBLEM** 

Checklist – These points MUST be checked to ensure a quality installation Check: Look For: **Accessory Function Checks** Correct part number for correct Verify part number on package. model grille on vehicle. Check that all five (5) wire ties are Accessory harness is secure. secure and trimmed. Logo illuminates when daytime Check for illumination. running lights are on. Vehicle Appearance Check After accessory installation and removal Ensure no damage (including scuffs and of protective cover(s), perform a visual scratches) was caused during the installation inspection. (For PPO installations, refer to TMNA Accessory Quality Shipping Standards.)